
CONTRACT MANUFACTURING OPPORTUNITIES IN PRINTED ELECTRONICS

2013 EDITION



Copyright © 2013
New Venture Research Corporation
337 Clay Street, Suite 101
Nevada City, CA 95959
(Tel) 530-265-2004
(Fax) 530-265-1998

2013 Edition

Copyright © 2013 by New Venture Research Corp.

All rights reserved

This publication may not be reproduced, in whole or in part, in any manner or in any form or otherwise, without the written prior permission of New Venture Research Corp.

ABOUT THE AUTHOR

Randall Sherman is president of New Venture Research Corp., a market research publishing and business consulting firm focused on the electronics manufacturing industries, and serves as principal analyst for this report. Mr. Sherman has more than 25 years' experience in technology, product, and business research. He began his career as a telecom network design engineer. He has held senior analyst and management positions at various market research firms, including Creative Strategies International and Frost and Sullivan. Mr. Sherman holds a BS in Astrophysics, an MSEE from the University of Colorado, and an MBA from the Edinburgh School of Business.

ABOUT NEW VENTURE RESEARCH CORPORATION

New Venture Research (NVR) was formed in 1988 to assist industry executives in their decision making. We began as an independent consultancy and have recently evolved into a publisher of off-the-shelf market research reports in key areas of the electronics industry. The reports are written by a team of staff analysts and independent consultants. We also offer consulting services when our clients need information not found in our reports.

The backbone of each report is primary market research information originating from direct interviews with vendors, users, and other industry participants. We use secondary research to test for reasonableness, technical backgrounds, and, in some cases, for top-level forecasts. We distill the research into coherent forecasts and recommendations.

We are dedicated to providing our customers with accurate reporting on our targeted markets. One of our reports can save our customers months or years of research. The reports enable executives to make decisions in a structured manner. Our customers tell us these reports are excellent tools for building consensus regarding their company's real market opportunities.

NEW VENTURE RESEARCH

337 Clay Street, Suite 101
Nevada City, California 95959

Tel: (530) 265-2004 • Fax: (530) 265-1998

www.newventureresearch.com

DISCLAIMER

The author and publisher have used their best efforts to assure the accuracy of the material used in preparing this report.

The author and publisher make no warranty of any kind, expressed or implied, with regard to the information contained in this report. The author and publisher shall not be liable in any event for incidental or consequential damages in connection with, or arising from, the information contained in this report.

Any reference to particular products or manufacturers to illustrate points made in this report should not be construed as an endorsement of said products or manufacturers.

The opinions contained herein are those of the author and are based upon published and unpublished information obtained from a variety of sources, telephone and personal interviews with industry participants, and many years of experience.

SOFTWARE LICENSE AGREEMENT

This report is provided in PDF electronic file format. For considerations received, New Venture Research Corp. (NVR) hereby licenses this electronic copy of the report as described in this License Agreement to “You” the corporate or individual licensee. This License Agreement applies to all electronic file copies of the report for which you have purchased or otherwise been granted a license by NVR. Any use of the electronic file copy of the report indicates your acceptance of these terms.

The report and all electronic copies thereof are protected by both United States copyright law and international treaty provisions. You may not distribute any portion of the report. Unless otherwise specified in your purchase agreement with NVR, the electronic file copy of the report may be freely moved from one computer location to another, but may not be used by more than one (1) person simultaneously.

Table of Contents

Chapter 1 Introduction.....	1
1.1 Report Objectives and Scope	1
1.2 Organization.....	2
1.3 Assumptions.....	2
1.4 Definitions.....	3
1.5 Research Methodology	3
Chapter 2 – Executive Summary	5
2.1 Printed Electronics Equipment and Materials	5
2.2 Printed Electronics Market Applications.....	6
2.3 Printed Electronics Market Forecasts	7
Chapter 3 – Printed Electronics Technology.....	9
3.1 Organic Electronics and Thin Film Technology	10
3.1.1 Organic Transistors	11
3.1.2 Polymer Electronics.....	12
3.1.3 Inorganic Materials and Composites	14
3.1.4 Inorganic Transistors.....	15
3.1.5 Printable Electronics	15
3.2 Printed Electronics Manufacturing Equipment.....	17
3.2.1 Flexography.....	19
3.2.2 Gravure	20
3.2.3 Inkjet	22
3.2.4 Off-Set Lithography.....	24
3.2.5 Screen Printing	25
3.2.6 Substrates	27
3.2.7 E-Paper and Displays.....	28
3.2.8 Summary	29
Chapter 4 – Printed Electronics Materials Market	31
4.1 Conductive Inks.....	31
4.2 Conductive Films	35

4.3	Microcapsules	36
4.4	Organic/Inorganic Transistors, Polymers, et al	37
4.5	Nanoparticles	38
Chapter 5 - Printed Electronics Market Applications.....		39
5.1	Worldwide Contract Manufacturing Market	41
5.2	Consumer Electronics	43
5.3	Displays and Lighting.....	44
5.3.1	Technical Issues.....	46
5.3.2	Display Applications	47
5.3.3	Non-Emissive Displays.....	50
5.4	Medical.....	51
5.5	Packaging	52
5.5.1	Technical Issues.....	53
5.5.2	Packaging/Label Applications	55
5.6	Photovoltaics (PV)	57
5.6.1	Technical Issues.....	59
5.6.2	PV Market Applications.....	60
5.7	Printed Circuit Boards (PCBs).....	61
5.8	Radio Frequency Identification (RFID)	63
5.8.1	Technical Issues.....	65
5.8.2	RFID Market Applications.....	65
5.9	Textiles/Clothing	67
5.10	Transportation	68
5.11	Other	69
5.12	PE Market Summary	70
Chapter 6 – Printed Electronics Market Forecasts		73
6.1	Worldwide Contract Manufacturing Market, 2011-2016.....	74
6.2	PE for Consumer Electronics, 2012-2017.....	78
6.3	PE for Displays and Lighting, 2012-2017.....	80
6.4	PE for Medical Products, 2012-2017.....	81
6.5	PE for Packaging, 2012-2017.....	83

6.6	PE for Photovoltaics (PV) , 2012-2017	84
6.7	PE for Printed Circuit Boards (PCBs) , 2012-2017	85
6.8	PE for Radio Frequency Identification (RFID) 2012-2017	86
6.9	PE for Textiles/Clothing, 2012-2017	87
6.10	PE for Transportation, 2012-2017.....	88
6.11	PE for Other General Applications, 2012-2017	90
6.12	PE Market Forecast Summary, 2012-2017	91
Chapter 7 – Printed Electronics Company Profiles		96
Figure 7-1 - PE Market by OEM Supplier, 2012.....		96
Figure 7-2 - PE Market by Alphabetic Supplier, 2012		99
3M Company.....		99
Add-Vision, Inc.		101
Advanced Nano Products.....		102
Agfa-Gevaert		103
Agfa Orgacon.....		104
AIXTRON SE		105
Applied Materials.....		106
Applied Nanotech Holdings		108
Asahi Glass Co., Ltd.		109
Asahi Kasei		110
Ascent Solar Technologies		111
AVANCIS		112
Aveso, Inc.		113
BASF		114
Beneq Oy.....		115
Blue Nano.....		116
Blue Spark Technologies		117
Bosch Solar CISTech		118
Cabot Corporation		119
Calyxo GmbH.....		120
Cambridge Display Technology.....		121

Cambrios Technologies	122
Canon, Inc.	123
Carestream Advanced Materials.....	124
Checkpoint Systems	125
CERADROP.....	126
Cima Nanotech.....	127
Conductive Inkjet Technology.....	128
Corning.....	129
Creative Materials.....	130
Cymbet Corp.	131
Dai Nippon Printing.....	132
Dainippon Screen Manufacturing.....	134
DayStar Technologies, Inc.	134
DEK Printing Machines.....	136
Delta Optoelectronics	137
Dialog Semiconductor, GmbH.....	138
Dow Corning.....	139
DuPont Microcircuits Materials.....	140
Durel.....	142
Eastman Kodak.....	143
E Ink Corporation	144
Electric Vinyl, Inc.	145
Electronic Paper and Technology Solutions.....	146
elumin8	147
eMagin Corporation.....	148
Energy Conversion Devices	149
Enfucell Oy	150
Ercon	151
EV Group	152
Evonik.....	153
Excellatron	154

Ferro Corporation	155
First Solar	156
Flexcell	157
Front Edge Technology, Inc.....	158
Frontier Industrial Technology.....	159
FUJIFILM Dimatix.....	160
FUJIFILM Holdings Corporation	161
Fuji Electric.....	162
Fuji Xerox Co., Ltd.	164
Fujikura	165
G24i	166
Goss International Americas.....	167
GSI Technologies	168
Gwent Electronic Materials, Ltd.	169
H. C. Starck	170
Haiku Tech.....	171
Heliatek GmbH.....	172
Henkel	173
Heraeus Holding.....	174
Hewlett-Packard	175
Hisense	177
Hitachi Chemical	178
Imprint Energy	179
Indium Corporation.....	180
Infineon Technologies AG	181
Infinite Power Solutions, Inc.	182
InkTec.....	183
Innovalight	184
International Solar Electric Technology, Inc.	185
Intrinsiq Materials.....	186
ISORG	187

Johnson Laminating and Coating	188
Kammann Machines	189
Kaneka.....	190
Kimoto.....	191
KIWO	192
Konarka Technologies, Inc.	193
Konica Minolta Holdings	194
Kovio, Inc.....	195
KSW Microtec AG	196
Landa Corporation	197
LG Philips LCD Co., Ltd.....	198
Liquavista BV	199
Liquid X Printed Metals.....	200
Litrex	201
Luminous Media, Ltd.....	202
MacDermid Printing.....	203
MAN Roland	204
Mark Andy, Inc.	205
MEMC Electronic Materials	206
Memtron Input Components	207
Merck Millipore.....	208
Microvision, Inc.....	209
Midori Mark Co., Ltd.	210
MuTracx	211
Nanogap.....	212
NanoInk, Inc.	213
NanoMas Technologies, Inc.	214
Nanosolar	215
Nissan Chemical Industries	216
NovaCentrix	217
Novald AG	218

Novalia	219
NRG Solar	220
NXT PLC	221
Ohio Gravure Technologies.....	222
Optomec	223
ORFID	224
Ormecon GmbH	225
Ormet Circuits, Inc.	226
OSRAM GmbH	227
PARC.....	228
Parelec.....	229
PChem	230
PixDro BV	232
Plastic Logic	233
Plextronics.....	234
PolyIC GmbH & Co. KG	235
Poly-Ink	237
Power Paper, Ltd.....	238
Pragmatic Printing	239
Preco, Inc.....	240
Printcolor Screen Ltd.....	241
Printechnologies.....	242
QUALCOMM MEMS Technologies	243
ReneSola, Ltd.	244
Roth & Rau AG	245
Samsung Electronics Co., Ltd.	246
Schreiner PrinTronics	247
Seiko Epson	248
Semprius	249
Sensormatic	250
Sharp Corporation.....	251

Si-Cal.....	252
SiPix Imaging, Inc.....	253
SMARTRAC	254
Solarmer	255
Solar Frontier	256
Solexant.....	257
Solicore.....	258
Soligie	259
SonoPlot, Inc.	260
Sontor GmbH	261
SouthWest NanoTechnologies.....	262
Speedline Technologies	263
ST Microelectronics.....	264
Sumation Co., Ltd.	265
Sumitomo Chemical Co., Ltd.....	266
Sung An Machinery	267
Sun Chemical.....	268
Taiyo Ink Mfg. Co., Ltd.	271
Terepac	272
Thieme GmbH & Co. KG	273
Thin Film Electronics	274
Tokyo Electron, Ltd.	275
Toppan Printing Co., Ltd.	276
Toshiba Mobile Display	277
ToyoChem Co., Ltd.	278
ULANO.....	279
Unidym, Inc.	280
UniJet	281
Universal Display Corporation	282
Veeco Instruments	283
Victrex Polymer Solutions	285

Vorbeck Materials	286
Xaar	287
Xerox Corporation	288

Chapter 1 Introduction

1.1 Report Objectives and Scope

The objective of this report is to provide a macroeconomic understanding of the printed electronics (PE) market to interested equipment suppliers, materials and component companies, and solution/integration firms and electronics manufacturing service (EMS) firms worldwide.

This report is the latest effort to quantify the size of the PE market and the growth of emerging applications. In the past, this subject has been over-hyped and badly forecast despite its potential for replacing traditional electronics manufacturing. NVR has been tracking the PE market since 2007 and the electronics manufacturing services market since 1993. Consequently, we are in a strong position to understand how disruptive technologies can be as they begin to displace or replace traditional semiconductor electronics.

This latest report examines the PE market in over 40 product application areas, and forecasts the demand in real terms using 5-year forecasts. NVR tracks the PE and EMS markets with historic data, thus providing an analog for corroborating the most promising opportunities with emerging applications. While some applications are projected with a growth rate of in excess 100% CAGR (compound annual growth rate), others will expand only at 5% CAGR. The details can be found in this report.

For the last twenty years, the generic term “contract manufacturing” has been identified almost entirely with a very specific niche within the overall durable goods market—that of electronics equipment. This is ironic, as the notion of “contract manufacturing” could be applied to any industry segment (aerospace, appliances, automotive, construction, etc.) that manufactures finished goods, yet over the last few years it has been exclusively linked to the electronics—specifically the high-tech electronics—market segment. As the electronics manufacturing industry has evolved over the years, the term “electronics manufacturing services (EMS)” has come to refer both to the overall industry and a specific class of subcontractor.

The current report summarizes the entire CM electronics assembly market, but pays special attention to the production of advanced, state-of-the-art PE technologies which are having considerable impact on the world today. Not all application areas are equal in potential, but because of our long history in tracking the manufacturing cost of goods sold (COGS), our knowledge database and

experience provide us with the best analysis in comparing and projecting the PE products with the most potential. It is probably fair to say that these products would not be so widespread were it not for the emergence of the EMS industry, which has lowered product costs and increased manufacturing efficiency.

1.2 Organization

This report is organized into seven chapters. Chapter 1, “Introduction,” outlines the scope, organization, and methodology for the report. Chapter 2, “Executive Summary,” presents top-level data from throughout the report.

Chapter 3, titled “Printed Electronics Technology,” examines organic electronics and thin film materials, and PE manufacturing equipment by technology.

Chapter 4, “Printed Electronics Materials Market,” analyzes conductive inks, conductive films, microcapsules, organic/inorganic transistors/polymers, and nanoparticles.

Chapter 5, “Printed Electronics Market Application,” examines key products by leading market segments, including consumer electronics, medical, packaging, transportation (automotive and aerospace/defense), and other general applications that includes batteries, memory/logic and sensors.

Chapter 6, “Printed Electronics Market Forecasts,” examines over 40 different PE applications and estimates their growth over the next five years. The highest growth markets are projected to expand over 125% CAGR, while others are as low as only 5% CAGR. Overall, the market for PE products is expected to almost triple over the next five years, achieving nearly \$10 billion in 2017.

Chapter 7, “Company Profiles,” analyzes the leading PE companies and suppliers by three dimensions – printing equipment (plus manufacturing production technology), advanced materials that provide thin film solutions, and the many solution/application providers who either develop technical solutions or successfully integrate one or more PE technologies. In all, 185 PE companies are profiled in this report and organized according to industry solution.

1.3 Assumptions

The following assumptions have been made with regard to information provided in this report:

- Respondents are providing truthful information to the best of their ability.

- Values are mainly provided in current US dollars.
- Revenues are converted from national currencies into US dollars by using the current Federal Reserve average annual rates.
- Wage rates were not adjusted to reflect the appreciation of the euro or the undervaluation of the Chinese yuan.
- All tables presented in this report are subject to small rounding errors. Therefore, column and row numbers, as presented, may not add up exactly to the total presented.

1.4 Definitions

Several critical terms will be used frequently in this report. They are:

- *PCB Assembly*: For this report, PCB assembly refers to the attachment of various electronic components onto a bare printed circuit board, plus any test activities performed at this level of assembly.
- *PCB Assembly Value*: The value (cost of goods sold, or COGS) of all material, labor, and overhead associated with an assembled printed circuit board.
- *OEM Assembly*: Electronics assembly performed by the OEM. If assembly is performed by a subcontractor that is held captive by the OEM or in a *keiretsu* arrangement such as exists in Japan, the assembly is considered OEM produced.

1.5 Research Methodology

Information for this report was collected from a number of external sources. Primary sources include direct interviews with marketing professionals, and with manufacturing and engineering directors in contract manufacturing firms. In many cases we have quoted individuals directly but there are also cases where information has not been quoted but integrated into our research findings.

Some individuals and companies were particularly helpful in taking the time to speak with us and provide supporting materials. They include the following (alphabetically by company): Kevin Chen and Eileen Tanghal, Applied Materials; Wayne Baker, Checkpoint Systems; Don Banfield, Conductive Compounds; Len Allison, Conductive Materials; Sriram Peruvemba, E Ink; Darrell Etter and Tim Luong, Fuji Dimatix; Gordon Smith, GSI Tehnologies; Steve Gilberton, Kammann; David Fyfe, Liquid X Printed

Metals; Scott White, Pragmatic IC; Chris Walker, Preco, Inc.; Mark Bohan, Print Industries of America; Richard Morris, Si-Cal; John Yundt, Spraylat; Andy Ferber, T-Ink; and Jennifer Ernest, ThinFilm, Inc.